



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
-		805659A	1 LONG BLOCK MARINE ENGINE	1		7,8,9,10
1	842	808638	BLOCK ASSEMBLY-Cylinder	1		
2	22	48340	PLUG-Pipe (1/4")	4		
2	22	48358	PLUG-Pipe (3/8")	2		
3	22	16951A	1 COCK ASSEMBLY-Drain	4		
4	22	69300	PLUG-Expansion (1-3/4" Dia.)	8		
5	17	52190	PIN-Dowel	4		
6	19	94140	PLUG-Expansion	1		
7	23	85684	BEARING UNIT (SET)	1		
8		815675	LIFTER	16		
9	485	816709	CAMSHAFT	1		
10		61728	CHAIN-Timing	1	SERIAL 0C849992-0D725646	
11	43	61726	SPROCKET-Camshaft	1	SERIAL 0C849992-0D725646	
12	43	61727	SPROCKET-Crankshaft	1	SERIAL 0C849992-0D725646	
10		811580	CHAIN-Timing	1	SERIAL 0D725647-0F213244	
11	43	811578	SPROCKET-Camshaft	1	SERIAL 0D725647-0F213244	
12	43	811579	SPROCKET-Crankshaft	1	SERIAL 0D725647-0F213244	
13	10	35339	SCREW (5/16-18 x 3/4")	3		
14	17	35312	PIN-Dowel (1/4" Dia.)	1		
-	27	815669A90	GASKET SET C849992 ,D725646	1		
-	27	811546A93	GASKET SET D725647 ,F213244	1		
-	92	91601	1 SEALER-Red-RTV (Where Applica	AR		1
-	92	34227	1 PERFECT SEAL (Where Applicable	AR		1